DT		CURRICULUM VI	ΤΑΕ	
Welding	Form no.	: F-55N		
RECRUITMENT B.V.	Prepared by	: DT-Welding Recruitment	Revision	: 0
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CV no.		:	CV0002	Date sent	:	25-02-2014	
	PERSONAL INFORMATION						
Name	:	Dëmko I	estvan Tol	Birth place	:	Amsterdam	
Nick name	:	Dëmko		Nationality	:	Dutchman	
Surname	:	Tol		Marital status	:	Not married	
Birth date	:	13-08-19	974	Driving license	e :	Yes, A and B	
			SKI	LLS and REFERENCE	S		
Language	:	Dutch go	ood, English good,	Write	:	Dutch good, English good	
		German	moderate				
Computer	:	Word, E	xcel, autocad mode	erate			
SPECIALTIES							

- High strenght steels, stainless steels, Duplex etc.
- Offshore constructions, gas storage tanks and Pipelines
- NDE activities (VT, MT, PT, UT, RT and special NDE)
- Visual weldinspections, Installation inspections, FAT inspections, pressure test witnessing etc.
- Qualification of welders and weld proces. (PQR, WPQ)
- Training of welders, fitters, work preparators, weld foremen.
- Preparing of WPS, Weldplans, traceability sheets, procedures etc.
- Preparing quality control procedures, ITP, PQP, complete manufacturing data books etc.
- Preparing and implement quality system with all the applicable procedures, documents, reports etc. (ISO3834, EN1090)
- Setting up a quality control department, position as head of the department
- Damage inspections
- DT-Welding Weldconsultancy B.V. has a licensing with Det Norske Veritas (DNV) and is a exam organisation to qualify welders and welding procedures according the codes European codes, ASME, AWS, PED.
- DT-Welding Weldconsultancy B.V. has its own equipment for loggering of welding procedures (2x ALX 1 and 1 HKS with delta t measurement equipment) also these equipment is also for rental.
- DT-Welding Recruitment B.V. is a company for recruiting QA, QC, Weld engineers, Visual weld inspectors personnal.

• TWI training center for the Netherlands, Belgium and Germany for CSWIP, plant inspector etc.

		I RAINING COURSES				
No.	Year	Name training / course	Certificate	Diploma	Declaration	
1	1989 to 1992	LEAO St. Margriet	-	NO	-	
2	1992	Orienting and Switch	-	NA	-	
3	1992 to 1993	Internship by Van Den Berg Steel	-	NA	-	
4	1993	SMAW level 1, NIL/SOM	-	Yes	-	
5	1993	GMAW level 1, NIL/SOM	-	Yes	-	
6	1993	GMAW level 2, NIL/SOM	-	Yes	-	
7	1993 to 1994	Vocational training center, welding and	-	-	Yes	
		construction fitter				
8	1999	VCA Basic Safety	Yes	-	-	
9	2000	GTAW level 2, NIL Aluminum	-	Yes	-	
10	2000	GTAW level 2, NIL Stainless Steel	-	Yes	-	
11	2000	GMAW, quantity 6 WPQ, S890, S960, S770	Yes	-	-	





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	Training / Courses continuation							
10	2000	O GTAW level 2, NIL Stainless Steel - Yes		-				
11	2000	GMAW, quantity 6 WPQ, S890, S960, S770 (6GR)	-					
12	2001	SMAW, WPQ, S770 6G	Yes					
13	2003	Turn Course High strength welding	-	Yes	-			
15	2004	International Welding Technologist (IWT MLT C963)	Yes					
16	2006	Processing of high strength steels	Yes	-	-			
17	2007	Assessor of welder qualifications	-	Yes	-			
18	2008	International Welding Inspector Comprehensive level (NL IWI-C 095	Yes	-	-			
19	2008	First Aid	-	Yes	-			
20	2008	Training in Audit skills	Yes	-	-			
21	2009	Working with Theodolite	Yes	-	-			
22	2009	Autocad Basic	Yes	-	-			
23	2009	VCA full version (For managers)	-	Yes	-			
24	2011	ASME IX course (3 days)	Yes	-	-			
25	2012	CSWIP 3.1 level 2 visual welding inspector	Yes	-	-			
26	2013	CSWIP 3.2 level 3 Senior Welding Inspector Yes -		-	-			
		WORKSHOPS						
No.	Date	Workshop / Seminars			Declaration			
1	29-11-2006	6 NIL/BIL symposium (2 days)			Yes			
2	17-10-2007	NIL/BIL symposium (2 days)			Yes			
3	02-10-2008				Yes			
4	22-04-2012	, , , , , , , , , , , , , , , , , , , ,			Yes			
5	21-01-2010				Yes			
6	25-02-2010				Yes			
7	16-12-2010				Yes			
8	27-01-2011	Aluminum welding			Yes			
9	24-02-2011	Explosion welding			Yes			
10	19-04-2011 Brazing			Yes				
11	19-01-2012 Induction heating			Yes				
12	19-09-2013	Schweissen und schneiden (2 Days)			Yes			
13	24-10-2013	AWS and ASME codes			Yes			
14								
		WORK EXPERIENCE (employ	/ed)					
Com	pany	: <u>Van Den Berg Steel</u>						
Year		: 1992						
Proje	ect name	: Several internal projects						





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		WORK EXPERIENCE (employed) continuation				
Job position	position : Welder and Fitter					
Job description	:	The welding of various devices serving the earthmoving and compile them. (GMAW)				
Company	:	Jemo Steels				
Year	:	1993				
Project name	:	Several internal projects				
Job position	:	Welder and Fitter				
Job description	:	The welding of various devices serving the earthmoving and compile them. Materials SS,				
		Steel, Aluminium. Fit-up of pipe connections.(GMAW, GTAW)				
Company	:	<u>Nebas Watersport</u>				
Year	:	1993 - 1994				
Project name	:	Several internal projects				
Job position	:	Welder and Fitter				
Job description	:	Repairs to boats. Materials SS, Steel, Aluminium. (GMAW, GTAW, SMAW)				
Company	:	<u>military service</u>				
Year	:	1994				
Project name	:	Soldier				
Job position	:	Monitoring unit				
Job description	:	NA				
Company	:	<u>Honing Metal</u>				
Year	:	1995				
Projects	:	Several internal projects				
Job position	:	Welder and Fitter				
Job description	:	Welding of various parts receivers for air ducts . Materials SS, Steel, Aluminium.(GMAW				
		and GTAW)				
Company	:	<u>Wijneker van Lint</u>				
Year	:	1996				
Projects	:	Several internal projects				
Job position	:	Welder and Fitter				
Job description	:	The welding of special constructions. Materials are mild steel.(GMAW and SMAW)				
Company	:	Rusch Crane repair				
Year	:	1996 to 2006				
Projects	:	Several internal projects				
Job position	:	Certified welder, weld manager, weld coordinator				
Job description	:	The welding of various components such as crane telescopic masts, jib, vakwerkgieken,				
undercarriages,o	utri	iggers, etc. Repairs and new onshore and offshore in the Netherlands and abroad.				
Materials: S355,	S69	0, \$890, \$960, \$1100, RVS, Aluminium etc.				
		SMAW, GMAW, FCAW, STT lassen, OP. Coaching and training of welder and fitters.				



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WORK EXPERIENCE (employed) continuation

Drawn up of WPS-SEN, NDE plans, weldplans and work descriptions. Performance of MT examination. Advise and calculate, perform visual weld inspections, QC tasks, Review material certificates

Company	:	Van der Wel Group (5 offices)
Year	:	2006 – 2010
Projects	:	Several internal projects
Job position	:	Weld coördinator, QA, QC, QSHE coördinator, project manager
Job description	:	Supervising, training and certifying all welders of all locations. Supervising of the weld

ob description [:] Supervising, training and certifying all welders of all locations. Supervising of the weld Welding: Supervising, training and certifying all welders of all locations. Supervising of the weld managers, QC staff and weld inspectors. Qualify of the welding process (GMAW, SMAW, GTAW, TIME welding, STT, SAW in the materials S355, S690, S316, 13Crmo45, rail welding etc.) Renewal / endorsement of all welding

certificates. Preparation of welding, NDT plans and PWHT procedures according customer requirements, standards and/or specifications. (ASME, AWS, DNV C401, EN15614 etc.) Advising of welding / resources / mechanization and novelties of welding area.

<u>QA</u>:Perform internal audits on all departments. Responsible for all quality related matters for all sites. Drafting of NCR, supplier evaluation forms, customer satisfaction tracking reports and the creation of Interim receivers for the quality reports. Drafting, processing, handling and record NCR. Maintaining quality control manuals (ISO9001, VCA and Weldbooks). Preparation of all documents according to customer quality requirements (PQP, ITP, progress reports, VOR, TQR, NCR, Lisl etc)

Project mangement: procurement of materials, planning, financial, costing, outsourcing work, hiring staff QC: Visual inspecting of welding, dimensions and mechanical construction, painting, fit-up check, (Out house and in house)Witnessing of welding, construction, load testing, leak testing, pressure testing, FAT testing procedure create procedures and reports

Preparation procedure of measurements and measurement reports. Giving toolbox, kick off, progress, quality Meetings. Maintaining contacts with independent parties, customers, internal departments

Preparation procedure and create manufacturing record books covering all project-related documents.

Preparing of NR13 brazilian record books, instruction manuals, maintenance manuals

Document Control: Review all project-related documents and reports. (Client specifications, codes, etc.) Purchase of all weld related parts, equipment and consumables.

Company	:	Pomweld weld en cutting technique			
Year	:	2007 to 2011			
Projects	:	Several internal projects			
Job position	:	Teacher / Lecturer			
Job description	:	Teaching students to NIL 1 u/i 4 weld trainingen in the welding (GTAW, GMAW, SMAW)			
Materials and sta	inle	ess steel. Providing practical and theory lessons.			
Company	:	HRC weld en cutting technique			
Year	:	2011 to now			
Projects	:	Several internal projects			
Job position	position : Teacher / Lecturer				
Job description	:	Teaching students to NIL 1 u/i 4 weld trainingen in the welding (GTAW, GMAW, SMAW)			
Materials and stainless steel. Providing practical and theory lessons.					







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	WORK EXPERIENCE (employed) continuation						
Company : <u>Self-employment DT-Welding Weldconsultancy B.V.</u>							
Year	:	2010					
Projects	Projects : See projects summary						
Job position : QA, QC, inspections, training, advice, implementation of codes, weld inspector		QA, QC, inspections, training, advice, implementation of codes, weld inspector					
lah dagaintign							

Job description :

QA: Writing procedures for all quality related matters. Supervising weld inspectors, weld coördinatoren, weld managers Establishing PQP, ITP, material specifications, welding specifications, NCR, TQR, VOR, progress reports, all project-related documents. Cooperation / support project manager, egineering, sales department. From customer requirements preparing of, standards, specifications, quality plans, procedures, reports and job descriptions

QC: Inspections run both inhouse and Outhouse, onshore and offshore in the Netherlands and abroad. Inspections such as: Fit-up, measurements of mechanical construction, during the welding parameters recording and other technical details that are asked on the WPS-SEN, lasplan, specifications, leak testing, pressure testing, load testing, tilt testing, painting, machining, final acceptance, FAT, SAP, monitoring all project related documents and reports.Implementation of ISO3834, EN1090 or ISO9001

Weld coördinator / engineer: Performing all tasks and responsibilities that are set in EN ISO 14731 level RWC level Specifies according to EN1090-2. Extending / endorsement welder certificates.

From the customer's requirements, standards and specifications WPS SEN weldplan, NDE / NDT plan, PWHT procedure, welding descriptions, visual weld inspections, perform inspections according to ITP.

Maintaining contacts with independent parties, customers, internal departments, etc. Prepare / attend toolbox, kick off, progress, quality Meetings. Qualifying welding process (es) underd several standards / additional customer specifications (such as GMAW, SMAW, PAW, SAW, GTAW etc.) Registration of welding parameters with logger and or if applicable, oxygen analyzer.Establishing PQR, WPQ and (P) WPS C-SPEC software under ASME, AWS and EN code. (Weld endorsement lists, summary list) Certification of welders among the various standards and additional customer specifications.

Preparation of manuals / weld books covering all LMK (PQR) and LK (WPQ) certificates and documents. Experience working with, inter alia, Lloyd's, DNV, BV, SGS, ABS (DT-Welding Weldconsultancy BV has a license agreement with DNV) Document Control: Review of all project related documents such as Material certification, as-built, custom reports, WPS-SEN, NDT reports, PWHT reports, painting reports, Weld plans, NDT/NDE plans, PWHT procedure, FAT, SAT, NCR, PQR, WPQ etc. Manufacturing Book: Drafting of the manufacturing book, covering all project-related documents, reports, specifications. Prepare NR13 manufacturing record books (Brazilian) DT-Welding Weldconsultancy B.V. has its own templates and are easy to adapt to customer requirements.Implementation of standards: Implementation of ISO3834, PED, ISO 9001 and EN1090. Drawing up the handbook, covering all the related procedure, documents, forms. Perform Quick Scan and audits.Consultancy in inter alia storage consumables (dryers), storage materials, calibrators and machineryCalibration of welding machines with own logger according applicable standards. Training of welders, fitters: Training of welders and fitters in house or practiceroom that DT-Welding Weldconsultancy B.V. Hireswith all necessary amenities. Training / Certification center for 6GR 6G welders in i.a. materials steel, stainless steel, Duplex. Baseline welders: report with training advice.

Welding: GMAW, FCAW, SMAW, GTAW, STT, TIME, Oxy, SAW, combination welding processes eg GTAW and SMAW. Theory lessons also how to prepare WPS-SEN, course preparation / reading of welding certificates September 2012 3.1 CSWIP level 2 training and certification by DT-Welding Weldconsultancy BV care offered by TWI UK. Collaboration with a group of Welding colleagues so that the flexibility and capability better is and larger projects can be supported in the Netherlands and abroad.(CV colleagues on request) Partnership with QSI Pieper company name called TP QA Support Secondment of OA / QC of welding personnel and welders.







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WORK EXPERIENCE (employed) continuation							
Company	:	<u>Self</u>	Self-employment DT-Welding Recruitment B.V.				
Year	:	201	2				
Projects	:	See	projects summary				
Job position	:	Rec	ruitment of personal				
Job description	:	Rec	ruitment of QA, QC, Weld engineers, Visual weld inspectors, managers, welders.				
PROJECTS (DT-Welding Weldconsultancy B.V.)							
Company		:	Gebr. Lighthart Carrosseriebouw				
Client		:	Total				
Project		:	Waste oil tanks with skid				
Job position	Job position : QC and weld engineer						
Code / specification : EN13445, EN15614, E			EN13445, EN15614, EN287, Total specification GS-EP-PVV-614 etc.				
Materials		:	S355, SS316, Duplex				
Inspection Authority		:	DNV				
Job description		:					

Job description

Welding engineer: Supervising, training and certifying all welders. Qualify of the welding process (GMAW, PAW, GTAW, STT in the materials S355, S316, Duplex under ASME and EN15614. Renewal / endorsement of all welding certificates. Preparation of welding plans incl. full traceability records, NDT plans according customer requirements and codes), WPS-SEN / pWPS-SEN. Advising of welding / resources / mechanization and novelties of welding area. Prepare repair procedures and plan.

QC engineer: Visual inspecting of welding, dimensions and mechanical construction, painting, fit-up check, Witnessing of welding, construction, load testing, leak testing, pressure testing, FAT testing procedure create procedures and reports. Preparation of procedures for dimensional control, ITP, PQP, measurement reports, NCR and TQR reports. Giving toolbox, kick off, progress, quality Meetings. Maintaining contacts with independent parties, customers, internal departments. Preparation procedure and create manufacturing record books covering all project-related documents according Total specification.

Company	:	Holland Shipyards B.V.
Client	••	Keppel Verolme
Project	••	Accomodation for platform
Job position	••	QA / QC engineer and Welding engineer
Code / specification	••	AWS, DVS1702, Client specs.
Materials	••	S355
Inspection Authority	:	SGS
Job description	:	

Welding engineer: Supervising and certifying all welders. Qualify of the welding process (GMAW, FCAW and SAW in the materials S355 under AWS, DVS1702 and EN15614. Renewal / endorsement of all welding certificates. Preparation of welding plans incl. full traceability records, NDT plans, WPS-SEN / pWPS-SEN. QC engineer: Visual inspecting of welding, dimensions and mechanical construction, painting, fit-up check, Witnessing of welding, construction, create procedures and reports. Preparation of procedures for dimensional control, ITP, PQP, measurement reports, NCR and TQR reports. Maintaining contacts with independent parties, customers, internal departments. Preparation procedure and create manufacturing record books covering all project-related documents according client specification.

QA: Writing procedures for all quality related matters. Prepare material specifications, welding specifications, NCR, TQR, VOR, progress reports, all project-related





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PROJECTS (DT-Welding Weldconsultancy B.V.) continuation

QA: documents. Cooperation / support project manager, egineering, sales department. From customer requirements preparing of, standards, specifications, quality plans, procedures, reports and job descriptions.

Company	:	Sondex B.V.
Client	:	SBM Offshore
Project	:	Fresh water generator
Job position	:	QC engineer
Code / specification	:	ASME
Materials	:	S355 and SS316
Inspection Authority	:	ABS
Job description	:	

QC: Visual inspecting of welding, dimensions and mechanical construction, painting, fit-up check, (Out house and in house)

Witnessing of welding, construction, leak testing, pressure testing, FAT testing. Create procedures and reports. kick off, progress, quality Meetings. Maintaining contacts with independent parties, customers, internal departments. Preparation procedure and create manufacturing record books (MRB) covering all project-related documents according SBM specification(s) (Content MRB 38 chapters). Preparing of NR13 brazilian record books, instruction manuals, maintenance manuals according SBM specifications. Prepare ITP, NCR, TQR, dimensional control records, etc.. Review weldplan, WPS-SEN, ITP, NDT reports, material certificates of subcontractor. Perform audit subcontractor.

Company	:	HMW and VSA
Client	:	NA
Project	:	Implementation of ISO3834-2
Job position	:	Consultant (QA)
Code / specification	:	ISO3834-2 and EN15614-1
Materials	:	S235, S355, Rails A100
Inspection Authority	:	NA. (NIL)

Job description

:

Prepare handbook according the ISO3824-2 with the additional procedures according ISO 3834-1 incl. all forms, work descriptions and documents, implementation of the ISO3834, Qualify welders according to EN code. Perform audits, advise on calibration welding equipment.

Company	:	SAS Gouda
Client	:	Allseas
Project	:	Winches for the Pieter Schelte project
Job position : QC engineer / inspector location Korea and recruitment personal, weld engineer.		
Code / specification : AWS D1.1		
Materials	:	S355, S420, S460
Inspection Authority	:	Lloyd's
Job description	:	
QC engineer: Inspection	on j	ob for 3 months on location Korea, detach 5 QC engineers on rotation.





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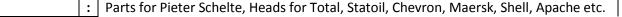
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		PROJECTS (DT-Welding Weldconsultancy B.V.) continuation		
-		nufacturing databook with the complete weldplans, NDT, material certs etc. Witness		
		nd end inspections, FAT inspection. Follow-up all the hold, monitor, witness and		
review point according the ITP.				
Welding engineer: Training of welders, qualification of welders, prepare repair procedure, witnessing welding.				
	-			
Company	:	Shell		
Client	:	NA		
Project	:	Separator tank		
Job position	:	QC engineer		
Code / specification	:	ASME		
Materials	:	Inconel		
Inspection Authority	:	Llolyds		
Job description	:			
QC engineer: Inspectio	on j	ob for 1 month on location Oman.		
		eports, WPS-SEN, ITP. Witness fit-ups, during welding, and end inspection, machining,		
dimensional control.Fo	ollo	w-up all the hold, monitor, witness and review point according the ITP		
Company	:	Sondex B.V.		
Client	:	N.a.		
Project : Plate heat exchangers				
Job position	:	Welding engineer (Location Thailand)		
-	:	Welding engineer (Location Thailand) ASME		
Job position	::			
Job position Code / specification Materials	::	ASME		
Job position Code / specification	::	ASME 254 SMO		
Job position Code / specification Materials Inspection Authority Job description	:	ASME 254 SMO		
Job position Code / specification Materials Inspection Authority Job description Welding engineer: Pre	: epa	ASME 254 SMO Lloyds		
Job position Code / specification Materials Inspection Authority Job description Welding engineer: Pre	: epa	ASME 254 SMO Lloyds ration of repair welding plans incl. full traceability records, NDT plans, WPS-SEN /		
Job position Code / specification Materials Inspection Authority Job description <u>Welding engineer:</u> Pre pWPS-SEN. Monitoring	: epa	ASME 254 SMO Lloyds ration of repair welding plans incl. full traceability records, NDT plans, WPS-SEN /		
Job position Code / specification Materials Inspection Authority Job description Welding engineer: Pre	epa g re	ASME 254 SMO Lloyds ration of repair welding plans incl. full traceability records, NDT plans, WPS-SEN / epair welding on-site in Thailand.		
Job position Code / specification Materials Inspection Authority Job description Welding engineer: Pre pWPS-SEN. Monitoring Company Client	epa g re	ASME 254 SMO Lloyds ration of repair welding plans incl. full traceability records, NDT plans, WPS-SEN / pair welding on-site in Thailand. Hardeman B.V.		
Job position Code / specification Materials Inspection Authority Job description Welding engineer: Pre pWPS-SEN. Monitoring Company Client Project	epa g re	ASME 254 SMO Lloyds ration of repair welding plans incl. full traceability records, NDT plans, WPS-SEN / epair welding on-site in Thailand. Hardeman B.V. N.a. Implementation of EN1090-2		
Job position Code / specification Materials Inspection Authority Job description <u>Welding engineer:</u> Pre pWPS-SEN. Monitoring Company Client Project Job position	epa g re	ASME 254 SMO Lloyds ration of repair welding plans incl. full traceability records, NDT plans, WPS-SEN / epair welding on-site in Thailand. Hardeman B.V. N.a.		
Job position Code / specification Materials Inspection Authority Job description Welding engineer: Pre pWPS-SEN. Monitoring Company Client Project	epa g re	ASME 254 SMO Lloyds ration of repair welding plans incl. full traceability records, NDT plans, WPS-SEN / epair welding on-site in Thailand. Hardeman B.V. N.a. Implementation of EN1090-2 Consultant (QA)		
Job position Code / specification Materials Inspection Authority Job description <u>Welding engineer</u> : Pre pWPS-SEN. Monitoring Company Client Project Job position Code / specification Materials	epa g re	ASME 254 SMO Lloyds ration of repair welding plans incl. full traceability records, NDT plans, WPS-SEN / epair welding on-site in Thailand. Hardeman B.V. N.a. Implementation of EN1090-2 Consultant (QA) EN1090-2, ISO3834-2 and EN15614-1, EN287-1 / ISO9606-1		
Job position Code / specification Materials Inspection Authority Job description <u>Welding engineer:</u> Pre pWPS-SEN. Monitoring Company Client Project Job position Code / specification	2 pa	ASME 254 SMO Lloyds ration of repair welding plans incl. full traceability records, NDT plans, WPS-SEN / epair welding on-site in Thailand. Hardeman B.V. N.a. Implementation of EN1090-2 Consultant (QA) EN1090-2, ISO3834-2 and EN15614-1, EN287-1 / ISO9606-1 S235, S355		
Job position Code / specification Materials Inspection Authority Job description <u>Welding engineer</u> : Pre pWPS-SEN. Monitoring Company Client Project Job position Code / specification Materials Inspection Authority Job description	: g re : : : : : :	ASME 254 SMO Lloyds ration of repair welding plans incl. full traceability records, NDT plans, WPS-SEN / epair welding on-site in Thailand. Hardeman B.V. N.a. Implementation of EN1090-2 Consultant (QA) EN1090-2, ISO3834-2 and EN15614-1, EN287-1 / ISO9606-1 S235, S355 NA. (TUV) Consultant (QA)		
Job position Code / specification Materials Inspection Authority Job description Welding engineer: Pre pWPS-SEN. Monitoring Company Client Project Job position Code / specification Materials Inspection Authority Job description Prepare handbook acc	span	ASME 254 SMO Lloyds ration of repair welding plans incl. full traceability records, NDT plans, WPS-SEN / epair welding on-site in Thailand. Hardeman B.V. N.a. Implementation of EN1090-2 Consultant (QA) EN1090-2, ISO3834-2 and EN15614-1, EN287-1 / ISO9606-1 S235, S355 NA. (TUV)		
Job position Code / specification Materials Inspection Authority Job description Welding engineer: Pre pWPS-SEN. Monitoring Company Client Project Job position Code / specification Materials Inspection Authority Job description Prepare handbook acc incl. all forms, work description	epa g re : : : : : : : : : : : : : : : : : : :	ASME 254 SMO Lloyds ration of repair welding plans incl. full traceability records, NDT plans, WPS-SEN / pair welding on-site in Thailand. Hardeman B.V. N.a. Implementation of EN1090-2 Consultant (QA) EN1090-2, ISO3834-2 and EN15614-1, EN287-1 / ISO9606-1 S235, S355 NA. (TUV) Consultant (QA) ling the ISO3834-2 / EN1090-2 with the additional procedures according ISO 3834-1 iptions and documents, implementation of the ISO3834, EN1090, Qualify welders		
Job position Code / specification Materials Inspection Authority Job description <u>Welding engineer:</u> Pre pWPS-SEN. Monitoring Company Client Project Job position Code / specification Materials Inspection Authority Job description Prepare handbook acc incl. all forms, work de according to EN code a	sorcescr	ASME 254 SMO Lloyds ration of repair welding plans incl. full traceability records, NDT plans, WPS-SEN / pair welding on-site in Thailand. Hardeman B.V. N.a. Implementation of EN1090-2 Consultant (QA) EN1090-2, ISO3834-2 and EN15614-1, EN287-1 / ISO9606-1 S235, S355 NA. (TUV) Consultant (QA) ling the ISO3834-2 / EN1090-2 with the additional procedures according ISO 3834-1		
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PROJECTS (DT-Welding Weldconsultancy B.V.) continuation			
ob position : Head of department QA/QC and welding IJmuiden:			
QA engineer, QC engineer and weld engineer			
Code / specification : ASME, AWS, EN, DNV specs., Lloyds specs, above client specs.			
Aterials : S235, S355, S420, S460, SS316, Duplex, Clad pipes, Forgings, 625 materials			
•••	Lloyds, DNV		
:			
	:		

QA head of department: Writing procedures for all quality related matters (Prepared complete quality system). Supervising weld inspectors, weld coördinatoren, weld managers Establishing PQP, ITP, material specifications, welding specifications, NCR, TQR, VOR, progress reports, all project-related documents. Cooperation / support project manager, egineering, sales department.From customer requirements preparing of, standards, specifications, quality plans, procedures, reports and job descriptions.Member of task team for Implementation of ISO3834 and ISO9001.

Perform audits @ subcontractors. Kick-off meetings, toolbox meetings. Responsibile for the complete quality. **QC head of department:** Inspections both inhouse and Outhouse, Inspections such as: Fit-up, measurements of mechanical construction, during the welding parameters recording and other technical details that are asked on the WPS-SEN review and prepare lasplan, specifications, leak testing, pressure testing, load testing, tilt testing, painting, machining, final acceptance, FAT, SAP, monitoring all project related documents and reports. Also review complete project packages of subcontractors. Prepare schedule for inspectors.

<u>Welding engineer:</u> Supervising and certifying welders. Qualify of the welding process (GMAW, FCAW, GTAW and SAW in the above mentioned materials under all above codes and specifications. Renewal / endorsement of all welding certificates. Preparation of welding plans incl. full traceability records, NDT plans, WPS-SEN / pWPS-SEN. Prepared all the wps-sen for the head projects and Pieter schelte project for in IJmuiden, Qualification on batch materials, qualification of repair, re-repair procedures, branch connections etc. supervise the personnal who performs the qualification on the shop floor.

Company	:	Rush Crane Repair B.V.
Client	:	Several
Project		Several
Job position	:	QC engineer and welding engineer
Code / specification		EN15614, AWS D1.1, ISO9606-1
Materials		S355, S690, S770, S890, S960, S1100
Inspection Authority		Lloyds
Job description	•••	

<u>QC</u>: Visual inspecting of welding, dimensions and mechanical construction, painting, fit-up check, (Out house and in house)Witnessing of welding, construction, FAT testing. Create procedures and reports.

kick off, progress, quality Meetings. Maintaining contacts with independent parties, customers, internal departments. Preparation procedure and create manufacturing record books (MRB) covering all project-related documents according client specification(s) Prepare ITP, NCR, TQR, etc.

<u>Welding engineer</u>: Supervising and certifying welders. Qualify of the welding process (GMAW, FCAW in the above mentioned materials under all above codes and specifications. Renewal / endorsement of all welding certificates. Preparation of welding plans incl. full traceability records, NDT plans, WPS-SEN / pWPS-SEN.





Form no.

: F-55N

Prepared by

: DT-Welding Recruitment

: 20-12-2013

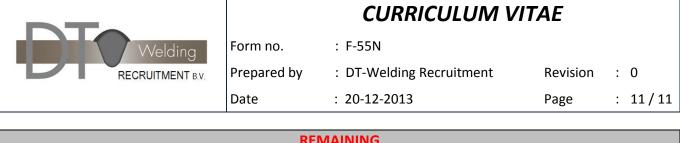
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PRC	JECTS (DT-Welding Weldco	nsultancy B.V.) shor	t and other p	ojects	
PROJECTS	Material	Code			
GAS rohrleitungbau, as V	ASTM grade	ASME	ASME		
Holland Shipyards, as we	elding and QC engineer	S690	AWS, LI	oyds	Lloyds
HMW, VSA, Rolas as QC	and welding engineer	Several	EN	EN	
SAS Gouda, QC engineer		Several	Several	Several	
For m	ore information please con	tact DT-Welding W	Veldconsulta	ncy B.V.	
	PROJECTS	(employment)			
Plet Handeling boom		S690	AWS D1.1		Lloyds
Several driving systems	or FPSO	\$355	AWS	AWS	
Supports for FPSO		S355	AWS, DNV C401		DNV
Driving system Swivels		S355	AWS, DNV C401		DNV
Heave compensator		S355	EN15614-1 / AWS		DNV
Several measuring Sheav	/e	S355	EN15614-1		NA
For gas coolers		\$355		EN15614-1	
Winch drums and frame	S	S355	AWS. D	NV C401	DNV
Gantry Crane	-	\$355		EN15614-1	
Several Pedestals		\$355	EN1561		NA DNV
Several carriadge skiddir	Jg	\$355		EN15614-1	
Several shipping skids fo		\$355		NV C401	NA DNV
Several helicopter refue		\$355	EN1561		DNV
Ripper vizor (Zuigmond)		\$355		NV C401	DNV
Connection frames		S690	AWS		lloyds
Pipe support system	\$355	AWS		DNV	
Frame for double drums	\$355		4 / AWS	lloyds	
		JECTS for		.,,	
SBM OFFSHORE	Mammoet	Bobach Ned	erland	Dutch Spa	ce
TATA STEEL	Ale heavy lift	Jumbo	Van Voorde		е
Kenz Figee	Gebr-Ligthart	Allseas	SMST desi		gners
Van Mechelen Boskalis	Mekos Jan de Nul	Heerema Buch Crano	repair B.V. Dutch Spa		20
Noble	SAS Gouda	Rush Crane repair B.V. Dutch Spa Keppel Verolme Huisman			
Total	IHC	SIF group			
		d training center		I	
DT-Welding Weldconsulta	ncy B.V. is an official trainir			training progr	am in the
Netherlands, Belgium and	•	0	•	01 0	
), 3.1 and 3.2, Plant inspect	or, QA/QC course,	Paint inspec	tor etc.	
	· · · ·	JIPMENT			
Themperature measurement barely Tang	cy B.V. uses the following o device with 4 inputs with graph er with t8 / 5 measuring laser	wn calibrated equip nics in excel.		ftware:	

ero-mat Oxyge C-spec software for creating PQR, WPQ, WPS under EN, AWS and ASME standards





REMAINING					
No.	Desciption	Valid to date	Certificate		
1	Eyetest	3-10-2014	Yes		
2	TATA Steel Acces	11-2014	Yes		
3	International certificate of vaccination	NA.	Yes		
4	Passport	03-2014	Yes		
5	DNV License agremeent no. ROT2012-594185	indefinitely	NA.		
6	Official agreement with TWI	indefinitely	NA.		

